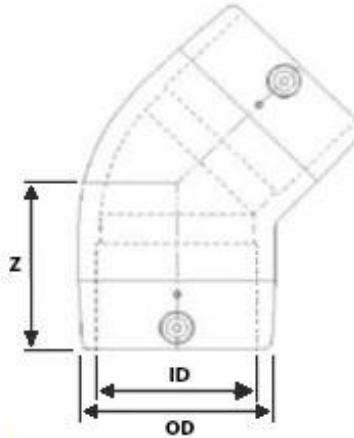


45° Elbow



Product Family:	Injection Molded Electrofusion Fitting	Fitting Design:	45° Elbow
Resin Status:	NSF Listed Bi-Modal Virgin Resin – no regrind	Nominal Pipe Sizes:	2" – 8"
Resin Type:	ASTM D3350 designated PE3408/PE4710/PE100	Nominal Pipe Standard:	IPS
Resin Cell Class:	4455574-CC3	Available SDR Range:	11
Manufactured and tested to meet requirements of: ASTM F1055, ASTM D2513, ASTM D3261, ANSI/AWWA C901 & C906, FM 1613, NSF 61			
For use on pipe and fittings conforming to: ASTM D2513, ASTM D3035, ASTM F-714			

For Material and Testing information, please refer to our Electrofusion Fitting Specification Sheet.

IPS

SDR 11 (standard dimension ratio)

200 PSI Water – 100 PSI Gas (MAOP @ 73.4° F)

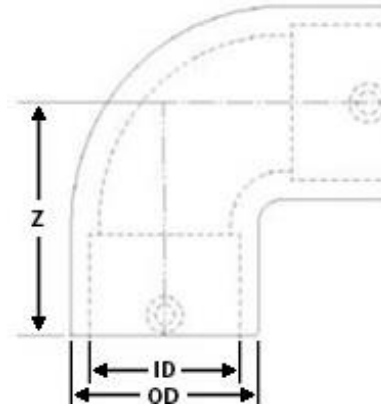
Nominal Size	OD [in.]	ID [in.]	Z [in.]	Stab Depth [in.]	Weight [lbs.]	Item Code	FM Class
2" IPS	2.375	2.7	2.7	-----	0.90	200054	-----
3" IPS	3.500	3.7	3.7	-----	2.10	200055	-----
4" IPS	3.500	4.7	4.7	-----	5.70	200056	-----
6" IPS	4.500	6.3	6.3	-----	8.50	200057	-----
8" IPS	8.625	8.0	6.0	-----	18.5	200058	-----

NOTE: Stab Depths are based on current fitting design and lengths and may be subject to change

Fusion times for Electrofusion fittings are specifically determined to generate the proper "melt pool" needed to effectively join pipe and fittings based on specific SDR range of the fitting. The standard "rule of thumb" of +/- 1 SDR still applies to electrofusion fittings. SDR 11 Couplers can be fused on SDR 17 or SDR 9 pipe using the same fusion time. For applications with wall thicknesses that exceed +/- 1 SDR, the installer must contact Integrity Fusion Products for barcodes with modified fusion times, if available. **Important Note: "systems installing components containing differing SDR's must be de-rated to the pressure rating of the component possessing the lowest pressure rating"**

Integrity Fusion Products strongly requires that all individuals installing electrofusion fittings in permanent field applications should be done only by individuals who have a strong working knowledge of polyethylene and heat fusion methods, that have been properly trained, qualified, and hold a current training certificate issued from a recognized electrofusion fitting manufacturers authorized instructor, and that have demonstrated their understanding of these requirements by correctly preparing electrofusion test assemblies that have been qualified by recognized ASTM destructive testing. Other stipulations and regulations may apply, depending on fitting size, application, local codes, and/or jurisdictional oversight of other state and local regulating agencies.

90° Elbow



Product Family:	Injection Molded Electrofusion Fitting	Fitting Design:	90° Elbow
Resin Status:	NSF Listed Bi-Modal Virgin Resin – no regrind	Nominal Pipe Sizes:	4" – 8"
Resin Type:	ASTM D3350 designated PE3408/PE4710/PE100	Nominal Pipe Standard:	IPS
Resin Cell Class:	4455574-CC3	Available SDR Range:	11
Manufactured and tested to meet requirements of: ASTM F1055, ASTM D2513, ASTM D3261, ANSI/AWWA C901 & C906, FM 1613, NSF 61			
For use on pipe and fittings conforming to: ASTM D2513, ASTM D3035, ASTM F-714			

For Material and Testing information, please refer to our Molded Fitting Specification Sheet.

IPS

SDR 11 (standard dimension ratio)

200 PSI Water – 100 PSI Gas (MAOP @ 73.4° F)

Nominal Size	OD [in.]	ID [in.]	Z [in.]	Stab Depth [in.]	Weight [lbs.]	Item Code	FM Class
4" IPS	4.500	5.90	5.90	----	6.60	200156	----
6" IPS	6.625	8.40	8.40	----	9.20	200157	----
8" IPS	8.625	10.0	10.0	----	21.8	200158	----

NOTE: Stab Depths are based on current fitting design and lengths and may be subject to change

Fusion times for Electrofusion fittings are specifically determined to generate the proper "melt pool" needed to effectively join pipe and fittings based on specific SDR range of the fitting. The standard "rule of thumb" of +/- 1 SDR still applies to electrofusion fittings. SDR 11 Couplers can be fused on SDR 17 or SDR 9 pipe using the same fusion time. For applications with wall thicknesses that exceed +/- 1 SDR, the installer must contact Integrity Fusion Products for barcodes with modified fusion times, if available. **Important Note: "systems installing components containing differing SDR's must be de-rated to the pressure rating of the component possessing the lowest pressure rating"**

Integrity Fusion Products strongly requires that all individuals installing electrofusion fittings in permanent field applications should be done only by individuals who have a strong working knowledge of polyethylene and heat fusion methods, that have been properly trained, qualified, and hold a current training certificate issued from a recognized electrofusion fitting manufacturers authorized instructor, and that have demonstrated their understanding of these requirements by correctly preparing electrofusion test assemblies that have been qualified by recognized ASTM destructive testing. Other stipulations and regulations may apply, depending on fitting size, application, local codes, and/or jurisdictional oversight of other state and local regulating agencies.