

Product Family:	Injection Molded Electrofusion Fitting	Fitting Design:	Branch Saddle
Resin Status:	NSF Listed Bi-Modal Virgin Resin	Nominal Base Sizes:	2" – 32"
Resin Type:	ASTM D3350 designated PE3408/PE4710/PE100	Nominal Pipe Standard:	IPS and DIPS
Resin Cell Class:	4455574-CC3	Currently Available SDR's	11/17
		Nominal Outlet Sizes:	2" – 12"
Manufactured and tested to meet requirements of:		ASTM F1055, ASTM D2513, ASTM D3261, ANSI/AWWA C901 & C906, FM 1613, NSF 61	
For use on pipe and fittings conforming to:		ASTM D2513, ASTM D3035, ASTM F-714	

For Material and Testing information, please refer to our Electrofusion Fitting Specification Sheet.

## IPS & DIPS Fixed Base Saddles

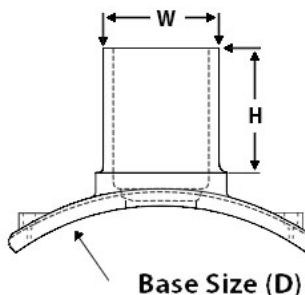
SDR 11/17- Pipe Diameter Specific

200/125 PSI (MAOP @ 73.4° F)

Outlet Size (W) [in.]	Dedicated Base Size (D) [in.]	H [in.]	Weight [lbs.]	Item Code	Straps Incl.	FM Class
2" IPS	2" IPS	3.50		200285	1	FM 150
	3" IPS	3.50		200279	1	FM 150
	4" IPS	3.50		200276	1	FM 150
	4" DIPS	3.50		200275	1	FM 150
3" IPS	4" IPS	4.30		200280	2	FM 150
	14" IPS	4.30		200207	2	FM 200
	16" IPS	4.30		200208	2	FM 200
	20" IPS	4.30		200219	2	FM 200
8" IPS	12" IPS	7.90		200225	2	FM 200
	12" DIPS	7.90		200226	2	FM 200
	22" IPS	7.90		200211	2	FM 200
	24" IPS	7.90		200282	2	FM 200
	26" IPS	7.90		200213	2	FM 200

Fusion times for Electrofusion fittings are specifically determined to generate the proper "melt pool" needed to effectively join pipe and fittings based on specific SDR range of the fitting. The standard "rule of thumb" of +/- 1 SDR still applies to electrofusion fittings. SDR 11 Couplers can be fused on SDR 17 or SDR 9 pipe using the same fusion time. For applications with wall thicknesses that exceed +/- 1 SDR, the installer must contact Integrity Fusion Products for barcodes with modified fusion times, if available. **Important Note: "systems installing components containing differing SDR's must be de-rated to the pressure rating of the component possessing the lowest pressure rating"**

**Integrity Fusion Products strongly requires** that all individuals installing electrofusion fittings in permanent field applications should be done only by individuals who have a strong working knowledge of polyethylene and heat fusion methods, that have been properly trained, qualified, and hold a current training certificate issued from a recognized electrofusion fitting manufacturers authorized instructor, and that have demonstrated their understanding of these requirements by correctly preparing electrofusion test assemblies that have been qualified by recognized ASTM destructive testing. Other stipulations and regulations may apply, depending on fitting size, application, local codes, and/or jurisdictional oversight of other state and local regulating agencies.



AWWA  
C901/C906



## IPS & DIPS Multi- Base Saddles

SDR 11/17- Flexible Saddle Bases Will Fit Multiple Pipe Diameters Pipe Diameters

200 /125PSI (MAOP @ 73.4° F)

Outlet Size (W) [in.]	Multi-Base Size Range (D) [in.]	H [in.]	Weight [lbs.]	Item Code	Straps Incl.	FM Class
2" IPS	6" IPS – 6" DIPS	3.50		200274	1	FM 150
	8" IPS/DIPS – 10" DIPS	3.50		200200	1	FM 150
	12" IPS/DIPS – 18" IPS/DIPS	3.50		200203	1	FM 200
	20" IPS/DIPS – 36" IPS	3.50		200254	2	FM 200
3" IPS	6" IPS – 6" DIPS	3.50		200281	2	FM 200
	8" IPS/DIPS – 10" IPS/DIPS	3.50		200217	2	FM 200
	12" IPS/DIPS – 18" IPS	3.50		200223	2	FM 200
	20" IPS/ DIPS – 22" IPS/DIPS	3.50		200210	2	FM 200
	20" IPS/DIPS – 36" IPS	3.50		200255	2	FM 200
4" IPS	6" IPS – 6" DIPS	4.30		200277	2	FM 200
	8" IPS – 8" DIPS	4.30		200218	2	FM 200
	10" IPS/DIPS	4.30		200220	2	FM 200
	12" IPS/DIPS – 16" IPS/DIPS	4.30		200206	2	FM 200
	18" IPS/DIPS – 20" IPS/DIPS	4.30		200234	2	FM 200
	22" IPS/ DIPS – 26" IPS	4.30		200212	2	FM 200
	28" IPS/ DIPS – 32" IPS	4.30		200272	2	FM 200
	34" IPS – 42" IPS	4.30		200216	2	FM 220
6" IPS	18" IPS/DIPS – 20" DIPS	4.30		200235	2	FM 200

Large Outlet Positioners		
Outlet Size	Multi-Base Size Range	Part #
8" IPS	18" IPS/DIPS – 48" IPS/DIPS	200299
12" IPS	8" IPS/DIPS – 10" DIPS	200298

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