Integrity Fusion Products, Inc. *warrants its materials to be free of defects in workmanship under normal use and service, when used for purposes under the conditions for which they are intended for a period of one (1) year.*

This warranty shall not apply to any Integrity Fusion Products, Inc. material that has been altered, repaired and/or used in any way, stored outside, or has been subject to misuse, negligence, accident and/or has not been installed in accordance with installation instructions.

This warranty does not cover labor or other costs of installing or repairing the products. Buyer's sole remedy for defective product shall be to receive replacement product as provided in this Limited Warranty. Seller's liability arising out of or related to the product supplied by Integrity Fusion Products shall in no event exceed the original price of the defective product. Seller will not be liable for any consequential, incidental, special, indirect or punitive damages, loss of profits, loss of business opportunity or other loss even if seller knew or should have known of the possibility of such damages or losses. Buyer shall assume all responsibility and expenses for removal, reinstallation and freight charges in connection with the foregoing remedy.

Integrity Fusion Products, Inc. shall not be held liable for any delays caused by shipping any material or equipment by third party shipping companies. Integrity Fusion Products, Inc. shall not be responsible for any delays caused by shipping errors of material and/or equipment.

Any claim regarding shortage or damages from shipment of material must be submitted in writing to Integrity Fusion Products, Inc within 7 days after receipt of shipment. Buyer shall note loss or damage on shipment Bill of Lading and provide a delivery receipt stating such with driver's signature. Loss or damages to materials in transit is the responsibility of the carrier

The buyer must comply with the standard warranty investigation procedures for Integrity Fusion Products which includes providing sample of the product in question and completing Integrity Fusion Products Investigation Report Form. Failure to provide needed and required information and samples for investigation purposes will result in the limited warranty being null and void.

General Electrofusion Requirements

Installation of electrofusion fittings requiring 42V-48V must be carried out using an IntegriFuse or I Fuse 105 Electrofusion processor. For IntegriFuse Electrofusion fittings requiring an amperage of over 80 amps, the IntegriFuse I Fuse 105 Electrofusion Processor is required.

The I Fuse 105 Electrofusion processor is an 8-48-volt output multi-voltage fusion processor with temperature compensating feature operating at 220/230 VAC requiring power supplied through a portable power generator rated at the necessary continuous watts.

If pipe is out of round the use of a Re-Round Clamp is required to ensure proper installation.

Improper scraping, cleaning, and alignment of pipe during the installation procedures results in limited warranty being null and void.

Electrofusion Installation instructions must be adhered to or our Limited Warranty is null and void. Installation of electrofusion fittings must be carried out by properly trained and qualified operator(s). Large diameter fittings require certification by Integrity Fusion Products, Inc.

Integrifuse Valve

The Limited Warranty shall apply only to operations which falls under the guidelines of conditions in which the valve was designed for and for applications of normal use. The limited liability will be null and void in the case that the valve failure was caused by excessive operating or surge pressure, introduction of any chemicals or acids that cause degradation to the seats or stem, excessive water hammer, introduction of abrasives such as sand and or grit, butt fusion of HDPE pipe material with SDR differences greater than 2 (SDR 11 to SDR 17 is not permitted), hot soil conditions, excessive temperature.

Integrifuse Butt Fusion Fittings

The Limited Warranty shall apply only to operations which fall under the guidelines of conditions in which the butt fusion fitting was designed for and for applications of normal use. The limited liability will be null and void in the case that the fitting failure was caused by excessive operating or surge pressure, excessive water hammer, introduction of abrasives such as sand and or grit that have cause abrasion of the fitting, butt fusion of HDPE pipe material with SDR differences greater than 2 (SDR 11 to SDR 17 is not permitted). This warranty does not cover failure resulting from improper fusion by the installer. The purchaser is responsible for passing on this Limited Warranty to their customer.